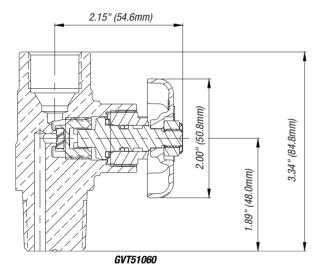
GSVT Series

Vertical Outlet Acetylene Valves







Standards Conformance

| CGA V-9 | Standard for Gas Cylinder Valves |
|-----------|---|
| CGA S-1.1 | Standard for Pressure Relief Devices |
| CGA V-1 | Compressed Gas Cylinder Valve Outlet and Inlet Connections |
| A-A-59860 | US General Services Administration Standards for Gas Cylinder Valves |

Ordering Information

| Sherwood Part Number | CGA Outlet | Outlet Thread Size | Inlet Thread Size |
|-------------------------|------------|---------------------|-------------------|
| GVT51060 | 510 | .885-14 NGO LH Int. | 3⁄4"-14 NGT |
| GVT30060 | 300 | .825-14 NGO RH Ext. | 3⁄4"-14 NGT |



Key Features & Benefits

- · Heavy-duty brass forged body
- 0-ring designed for leak integrity and easy operation
- · Handwheel eliminates interference with cylinder collar
- Easy-to-read valve markings roll stamped on outlet neck
- · Soft seat design provides positive shut-off

Design Specifications

| | English | Metric |
|-----------------------|--------------------------------|--------------------|
| Max. Working Pressure | 500 PSI | 34.5 Bar |
| Burst Pressure | 15,000 PSI | 1034 Bar |
| Leak Rate | 1x10 ⁻³ atm cc/sec. | 1x10⁻⁵ Bar mL/sec. |
| Temperature Range | | |
| Operating | -50° F → +149° F | -46° F → +65° F |
| Cycle Life Min. | 2000 Cycles | 2000 Cycles |
| Max. Operating Torque | 10–20 inlbs. | 1.1–2.2 N-m |
| Closing Torque | 20–30 inlbs. | 2.2–3.3 N-m |
| Cv Flow Factor | .69 | .69 |
| Seat Orifice | .158 in. | 4.0 mm |

Materials of Construction

| Sherwood Part Number | Part Description | Materials of Construction |
|-------------------------|------------------------------|--|
| 3329-8 | Handwheel | Aluminum ASTM SC84B |
| 1251-6 | Locknut | Class 8 Steel with Nylon Insert |
| 1400-3 | Stem | Brass C36000 |
| N/A | Bonnet | Brass C36000 H02 Tentper ½ Hard or CW614N Brass (European) |
| N/A | Backup O-Ring | Ethylene Propylene (EPDM) |
| G011EP | 0-Ring | Ethylene Propylene (EPDM) |
| N/A | Thrust Washer | Delrin® 500AF |
| | Plug and Seat Subassembly | |
| 1400-40 | Plug | Leaded Naval Brass C48500 |
| | Seat | Nylon, Zytel 101 |
| N/A | Body | Forged Brass C37000 |
| N/A | Lubricants | Christo-Lube |